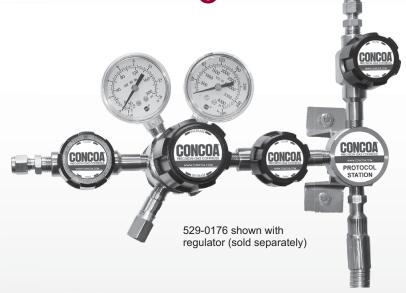


500 Series Distribution Systems

529 Series Protocol Purge Station

The 529 Series Protocol Purge Station combines all the safety and convenience of a standard Protocol Station with a feature to purge the pigtail and inlet side of the regulator. The Protocol Purge Station allows isolation of the regulator inlet and is equipped with a purge valve at the 12 o'clock position on the mounting block with a 1/4" Stainless Steel Tube fitting to safely pipe away the process gas during purging, if required. This station comes complete with mounting block and bracket, two 533 series diaphragm valves and 3-foot all stainless steel pigtails with armor casing. Available in Brass, Chrome-Plated Brass, or 316L Stainless Steel.



Features

- Regulator Isolation Valve Isolates regulator inlet during purging process
- Purge Valve with 1/4" tube fitting Allows complete and safe purging of the inlet
- Integral check valve at inlet of pigtail Minimizes purging during cylinder change
- Bracket mounts
 Attaches conveniently to any surface
- Connections CGA, DIN, BS Available

Materials

Protocol Tee
Brass, chrome-plated brass or 316 SS

Flexible Pigtails (see page 139 for specifications)

316L stainless steel with Armor flex exterior Monel inner core for oxygen service

Inlet Connection
316L stainless steel or brass barstock

Check Valve "O" Ring Viton® (or Neoprene for ammonia)

Bracket 304 Stainless Steel

Specifications

Maximum Inlet Pressure 3000 PSIG (210 BAR)

Temperature Range -40°F to 140°F (-40°C to 60°C)

Weight (Single Stage) 3.6 lbs. (1.4 kg)

Weight (Dual Stage) 4.0 lbs. (1.6 kg)

Ordering Information

Stock Number	Description
Add letter "Q" after any regulator stock number.	For example, to order a 422-1331-580 with a Protocol Purge Station, the stock number would be 422-1331-580Q
To order separately:	
529-0171-CON	Protocol Purge Station for single stage brass regulators with max inlet 3,000 PSIG (4,000 PSIG Gauge)
529-0172-CON	Protocol Purge Station for single stage chrome-plated brass regulators with max inlet 3,000 PSIG (4,000 PSIG Gauge)
529-0173-CON	Protocol Purge Station for single stage 316L stainless steel regulators with max inlet 3,000 PSIG (4,000 PSIG Gauge)
529-0174-CON	Protocol Purge Station for dual stage brass regulators with max inlet 3,000 PSIG (4,000 PSIG Gauge)
529-0175-CON	Protocol Purge Station for dual stage chrome-plated brass regulators with max inlet 3,000 PSIG (4,000 PSIG Gauge)
529-0176-CON	Protocol Purge Station for dual stage 316L stainless steel regulators with max inlet 3,000 PSIG (4,000 PSIG Gauge)