



Cutting Tips

CONCOA/AIRCO Seat MAPP/Propylene Tips



Style A-B45 - 1 Piece

Tips are one piece, solid copper, standard speed. They are milled flat on both sides, have four (4) preheat holes and are angled 45°. Especially useful for cutting close to bulkheads and cutting rivet heads.

Size	Stock Number
56	856-5256



Style A-G1 - 1 Piece

Tips are one piece, solid copper. They have a complete circle of preheat holes and are angled 30°. Used for deep gouging and de-seaming.

Size	Stock Number
8	856-7207
10	856-7208



Style A-GW30 - 1 Piece

Tips are one piece, solid copper, angled 30°. Used for gouge-washing operations with MAPP/Propylene, especially for removal of defective weld sections.

Size	Stock Number
147	856-7902
191	856-7903



Preheat Beveling Adapter Stinger® Style

When a cutting torch is used for bevel cutting, the glancing angle at which the preheat flames strike the work causes a considerable loss of heat input efficiency. To offset this loss of heat, a Preheat Beveling Adapter is recommended. **Adapters are only for propane or natural gas. Not for use with acetylene or MAPP.** The Adapter is not supplied with a cutting tip insert. Tip inserts for the proper bevel widths must be ordered as required.

CONCOA Stinger® Style Bevel Adapter - Stock No. 813-4404

Style 275 Propane and Natural Gas Straight Bore Tips

Bevel Cut Thickness (Inches)	Tip No.	Insert Stock Number
3/16	00	813-2759
1/4-3/8	0	813-2760
1/2	1	813-2761
1	2	813-2762
1 1/2	3	813-2763
2 1/2	4	813-2764

Style 375 Propane and Natural Gas Straight Bore Tips

Bevel Cut Thickness (Inches)	Tip No.	Insert Stock Number
3/8	0	813-3760
1/2-5/8	1	813-3761
1	2	813-3762
1 1/2	3	813-3763
2 1/2	4	813-3764